

## Simple CaO-based materials for efficient CO<sub>2</sub> capture and utilisation

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Carbon capture and utilisation (CCU) holds great potential to support carbon-intensive industries in their transition to Net Zero. State-of-the-art CCU focuses mainly on the independent development of CO<sub>2</sub> capture and utilisation technologies. Note that significant energy is also required for CO<sub>2</sub> storage and transportation. Hence, novel technologies are required to intensify CCU via the integrated CCU, i.e., ICCU, to reduce energy consumption. For example, it is reported that CaO-based materials can be used as the sorbent for CO<sub>2</sub> capture from flue gas and the catalyst as well for hydrogenation of the captured CO<sub>2</sub>. The ICCU process showed excellent performance with high CO<sub>2</sub> conversions of >75%, which is hardly attainable by conventional CO<sub>2</sub> utilisation processes. Especially in the ICCU process, the high instant molar ratio of H<sub>2</sub> to CO<sub>2</sub> provides more thermodynamically favourable conditions to promote CO<sub>2</sub> conversion.

In particular, CaO can be used as both sorbent and catalyst for CO<sub>2</sub> capture and utilisation. For example, as shown in Figure 1, using simple CaO to capture CO<sub>2</sub> from simulated flue gas at around 600 °C. After carbon capture, hydrogen was fed into the reactor to convert the captured CO<sub>2</sub> into CO at the same reaction temperature. This new process is significantly simplified compared to conventional techniques, since it removes the transfer of sorbent, avoids the requirement of a higher temperature for sorbent regeneration, and eliminates the transfer of CO<sub>2</sub> prior to its utilisation. Moreover, a high CO<sub>2</sub> conversion rate of up to 80% was reported with ca. 100% selectivity to CO. The researchers also found that using N<sub>2</sub> instead of H<sub>2</sub> released a similar amount of CO<sub>2</sub> during the sorbent regeneration or CO<sub>2</sub> conversion stage, indicating that the direct hydrogenation of CaCO<sub>3</sub> should be the main factor contributing to the higher conversion of the captured CO<sub>2</sub> using just CaO.

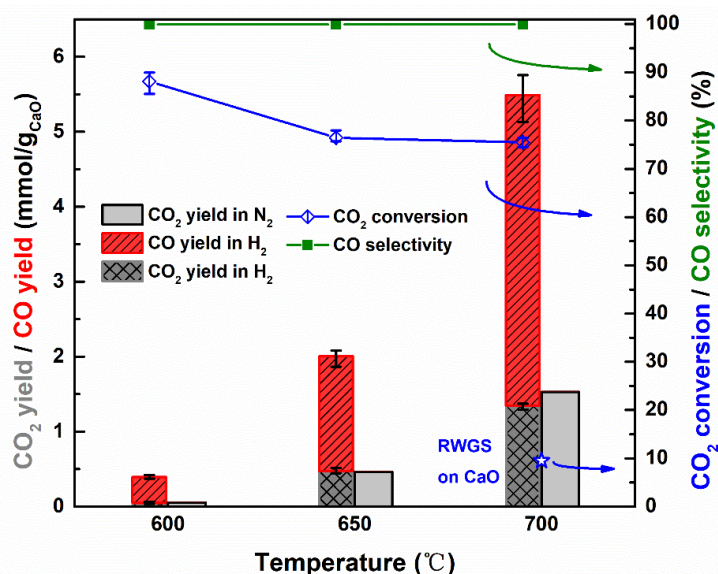


Figure 1. The yield, conversion and selectivity of CO<sub>2</sub> and CO over isothermal CaO in H<sub>2</sub>. (RWGS on CaO: H<sub>2</sub>/CO<sub>2</sub>=4:1, T= 700 °C, cat.= 5.0g CaO)