

Escape, Evacuation and Rescue Strategy

CO₂ Capture Facility

Kårstø, Norway

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1.0 SUMMARY

The Escape, Evacuation and Rescue (EER) strategy describes the Escape, Evacuation and Rescue provisions to be provided for the Carbon Dioxide Capture and Compression (CCC) Plant forming the Kårstø CO₂ Capture Project.

The Kårstø CO₂ Capture facility will be onshore and will not have any credible fire, toxic gas or explosion hazards present that can result in escalation to the muster area under a single failure event (e.g. localized spill or leak).

Therefore, evacuation provisions for the complete facility personnel will not need to be included. Once the facility personnel have mustered in the designated safe haven (TR) they will be able to escape to the designated Kårstø site wide muster areas under the direction of the site wide Central Control Room staff and/or emergency services personnel.

Emergency services coordination will need to be in place in the event of personnel injury to remove them to a site wide muster point or medical facilities.

2.0 INTRODUCTION

2.1 GENERAL

The success of EER from the CCC Plant depends upon number of factors:

- Hazard prevention, control and mitigation;
- CCC Plant physical design (e.g. escape routes, temporary refuge (TR), muster areas);
- The performance of equipment in an emergency (e.g. alarm systems, fire fighting equipment, escape routes, etc);
- The actions of personnel concerned (e.g. emergency response and management teams).

2.2 OBJECTIVE

The EER strategy describes the provisions to be put in place for the escape and mustering of personnel.

An EER Assessment will be performed during detailed engineering to demonstrate that for all credible hazardous events the escape and muster provisions are adequate and meet all relevant codes and standards.

3.0 ABBREVIATIONS

CCC	CO ₂ Capture and Compression
CCPP	Combined Cycle Power Plant
CO ₂	Carbon Dioxide
CR	Control Room

FEED	Front End Engineering Design
EER	Escape, Evacuation and Rescue
PA	Public Address
RAL	Deutsches Institut für Gutesicherung und Kennzeichnung
TR	Temporary Refuge

4.0 DEFINITIONS

The terms escape, evacuation and rescue are defined as follows:

Escape	refers to the process of moving from a point on the plant to the muster area.
Evacuation	refers to the process of leaving the facility.
Rescue	refers to the process of being rescued after evacuation from the facility.
TR	refers to the place provided where personnel can take refuge for a pre-determined period whilst investigations, emergency response and evacuation pre-planning are undertaken.

Although the term rescue in EER refers to rescue after evacuation, in the event of an injury to a person during an incident, adequate provisions will be required to allow rescue and escape to the muster point.

5.0 PROJECT OVERVIEW

It is the intention of the Norwegian Government to develop a carbon dioxide capture and compression (CCC) project in association with an existing 420 MW gas-fired combined cycle power plant (CCPP), which is located at the Gassco facility in Kårstø, Norway.

The CCC Plant has a CO₂ capture target of at least 85% of the CO₂ contained in the flue gas from the CCPP. The CCC Plant will deliver liquefied CO₂ to the battery limit of the CCC Plant.

The CCC Plant consists of the following systems:

- Flue gas diversion – where the flue gas is extracted from the existing CCPP stack to the CCC Plant;
- Flue gas cooling – the flue gas must be cooled to be processed efficiently in the amine system. Cooling is to be to saturation temperature before entering the absorber towers;

- CO₂ Absorption – two absorbers remove the CO₂ from the flue gas using an amine solution;
- Heat Integration – this system recovers heat from internal streams to enhance the energy efficiency of the facility;
- CO₂ Stripping – the amine is regenerated for reuse by liberating the CO₂ from the amine solution;
- Amine Reclamation – this system removes heat stable salts from the amine solution, generating a waste stream;
- Amine Storage – concentrated amine and lean (35% wt) amine are stored and injected in to the absorption system to maintain the amine solution concentration;
- CO₂ Compression and drying – the CO₂ is dried and liquefied to meet the CO₂ specifications.

Construction operations will occur in a sequence that will involve flue gas duct tie in preparation during normal operations of the CCPP plant.

6.0 ESCAPE STRATEGY

The escape strategy for CCC Plant is based on NORSOK S-001 and ISO-13702 standards.

6.1 ROLE

The purpose of the escape routes is to ensure that personnel may leave areas in case of a hazardous incident by at least one safe route and to enable personnel to reach the designated mustering area from any part of the CCC Plant.

6.2 INTERFACES

The escape routes interface the following safety systems/functions:

- Equipment layout
- PA, alarm and emergency communication
- Emergency power and lighting
- Passive fire protections
- Structural integrity

6.3 REQUIRED UTILITIES

The performance of the escape routes is dependant upon emergency power and lighting to ensure lighting for escape if main power supply fails. Emergency lighting requirements shall be provided along all preferred escape routes.

6.4 FUNCTIONAL REQUIREMENTS

6.4.1 EER Strategy

The EER strategy shall be based on the EER assessment, which considers a wide range of events, which may arise and contain a viable approach for all these events. The FES, gas dispersion and HAZID studies shall be used for identification of hazardous events.

The EER strategy shall also address issues such as organization, procedures, information, training and emergency response, which are necessary to achieve successful EER process.

A command structure shall be established that will, as far as reasonable practicable, remain effective throughout all stages of the emergency.

A place shall be provided where personnel can muster while investigations and emergency response are undertaken. This place shall be the Main Stores Area "Temporary Muster Point" and designated as TR. This point shall be reflected on the applicable Escape Route Drawings. Designation of any secondary or alternate muster points shall only be undertaken following full evaluation of the Kårstø site wide EERS.

Communication systems shall be provided to allow personnel to effectively execute their emergency duties.

6.4.2 Escape Routes

Escape routes, leading to muster area, shall be provided to enable all personnel to leave an area in case of a hazardous incident.

Escape routes shall be part of the daily used passageways. Escape routes should preferably be provided on the outside along the periphery of the plant.

Escape routes shall be well marked, including signs. Marking shall show the preferred direction of escape.

There shall be at least two exits to escape routes from permanently or intermittently manned area outside buildings, leading in different escape directions.

The escape route network shall lead to safe area (i.e. TR).

Required width of escape routes shall emphasize easy transport of injured personnel on stretcher.

The dimension of escape routes shall be minimum 1 meter width (0.9 meters for doors) and 2.3 meters in height (2050 mm for doors). Escape routes intended for use by more than 50 persons shall be extended to 1.5 m (1.2 m for doors) in width.

Escape routes on elevated structures shall be provided with a non-skid, slip resistant coating in yellow (RAL 1023). On deck grating, two parallel 100 mm wide yellow lines shall be painted indicating the width of the escape route.

Escape routes leading to higher or lower level should be provided with stairways. Ladders can be used in areas where the work is of such a nature that only a few persons (maximum three) are in the area on a short time basis.

6.4.3 Escape Exits

There shall be no dead end corridors exceeding 5 m in length.

Internal building arrangements should be evaluated for possible blocking of exits following an accident as well as external blockage. Any building where more than 15 persons may assemble shall have at least two exits.

All doors shall be constructed so that one person can easily open them from either side. They shall open in the direction of escape, without blocking the outside escape route.

Rescue of injured parties, stretcher access, safety showers, first aid etc shall be included where necessary.

A preliminary assessment of escape routes is carried out during FEED. Full Assessment of all escape routes will be performed during the next phase to demonstrate that the design meets the Norwegian and ISO standards.

Escape Route Drawings showing the primary escape route(s) shall be prepared. For FEED, these drawings are preliminary in detail and subject to further evaluation during detailed engineering.

6.4.4 Gas Detection

Toxic gas detection shall be provided to detect potentially toxic gas leaks in all process buildings and throughout the outdoor portions of the CCC Plant. Alarming and annunciation shall be arranged to provide visual and audible signals to prevent workers from entering an area where leakage has been detected and to signal an escape to the temporary muster point (CCC Plant Stores area).

Concentrations for the low alarm detection thresholds shall be determined by tabulated values in DLI 361 for occupational limits and DLI 361 concentration formulas for high alarm concentration. No executive action will be taken beyond the annunciation of area alarms and at the CCC Plant Control Room.

F&G detection philosophy, detector location and alarm levels shall comply with provisions described in Fichtner-Gassnova document number 10112936-FI-B-CON-0140-05 "Exhibit E8.1- HSE Requirements."

The F&G system shall comply with the requirements of Fichtner-Gassnova document number 10112936-FI-B-CON-0094-01 "Exhibit E4.4 - General Technical Requirements, Fire and Gas Monitoring and Alarm System."

7.0 EVACUATION STRATEGY

The Kårstø CO₂ Capture facility will be onshore and will not have any credible fire, toxic gas or explosion hazards present that can result in escalation to the muster area under a single failure event (e.g. localized spill or leak). Therefore evacuation provisions for the complete facility personnel will not need to be included. Once the facility personnel have mustered in the designated safe haven (TR) they will be able to escape to the designated Kårstø site wide muster areas under the direction of the site wide Central Control Room staff and/or emergency services personnel.

8.0 RESCUE STRATEGY

The Kårstø CO₂ Capture facility will be onshore and will not have any credible fire, toxic gas or explosion hazards present that can result in escalation to the muster area under a single failure event (e.g. localized spill or leak). Therefore rescue provisions for the facility personnel will not need to be included. Once the facility personnel have mustered in the safe haven (TR) they will be able to escape to the designated Kårstø site wide muster areas under the direction of the site wide Central Control Room staff and/or emergency services personnel.

Rescue means will need to be in place in the event of personnel injury. This includes safety showers, safety cabinets and first aid kits. During detailed engineering, detailed emergency extrication planning from confined spaces and elevated spaces shall be prepared to ensure that personnel can be safely removed for examination, first aid and transport to medical facilities.

8.1 SAFETY SHOWERS/EYE WASH

Strategic location should be identified through a separate evaluation considering the spillages that may occur or risk from burns or personal exposure to hot fluids or chemicals.

8.2 SAFETY STATION CABINETS

An adequate number of safety cabinets shall be provided. The cabinets shall be painted green (RAL 6002). They shall contain:

- Four vacuum wrapped blankets
- One scoop type stretcher
- One basket type stretcher
- One first aid kit

8.3 FIRST AID KITS

An adequate number of first aid kits shall be provided at suitable locations. Examples of locations where first aid kits should be considered are workshops, electrical building and other areas where cuts injuries are likely to occur.


Contribution to Quantitative Risk Analysis

CO₂ Capture Facility

Kårstø, Norway

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1.0 INTRODUCTION

Quantitative Risk Assessment (QRA) is a mathematical approach allowing the prediction of accidents and give guidance on appropriate means of minimizing them.

NORSOK standard Z-013 provides additional guidance in the preparation of QRA and provides a framework for the gathering of information in support of the analysis.

For the FEED studies, Fichtner-Gassnova document 10112936-FI-B-CON-0012 “Appendix A2 - Explanation of Deliverables”, section 3.12 describes HSE deliverable H12 as Contribution to QRA.

In this context, the information that follows in section 2.0 “Discussion” provides the necessary input information tabulated with the information source and appropriate document number. This table identifies available information to support the QRA process.

The formal FEED QRA study and documentation is the responsibility of the client and owner's engineers.

2.0 DISCUSSION

2.1 OVERVIEW

The FEED HAZID Study provides the primary input to the FEED stage QRA study.

Additional documentation prepared for the FEED phase of the project provides sufficient detail to complete initial QRA activities for risk evaluation purposes. QRA undertaken during FEED cannot address all possible risk in sufficient detail to form a complete risk analysis. Further studies during the lifecycle of the EPC, construction and commission phases of project development and implementation must be undertaken to ensure proper qualification, quantification and treatment of risk.

2.2 QRA INPUT REFERENCES (PROJECT DOCUMENTS)

Information sources and project references attempt to be comprehensive in nature, to the greatest degree possible. There are additional deliverables due beyond the issue date of this document that will be available as input to risk analysis. In such cases, the document number may not be available. Such information sources are cited by their deliverable number in Fichtner-Gassnova document number 10112936-FI-B-CON-0331 “Appendix A1 - Contractor’s Document Requirement List.”

Table 2.2.1 below provides a detailed cross reference of available project documents that will serve as detailed input to the Quantitative Risk Analysis at the FEED stage of project development.

Table 2.2.1 QRA Input Document Cross-Reference

No.	Information/ Document	Fichtner-Gassnova Doc. No.	Brief description of information source
Project Management/ Risk			
1	G9 Risk Management Document	10112936-PB-G-D0C-0003	Hazards and risks identified for the facility and the control measures used to manage them, including technical risks and costs to control risks
2	G13 Key Parameter Guarantees	10112936-PB-G-D0C-0004	Table of technical guarantees on performance of process and operation including substantiation of guarantees
Process			
3	B1 Corrosion Evaluation	10112936-PB-M-TD0-0001	Corrosion evaluations for the main systems including maintenance requirements and worst case conditions
4	B2 Durability Report	10112936-PB-M-TD0-0002	Durability report including material selections and corrosion protection philosophy to ensure 25 year minimum life expectancy
5	B4 Process Description	10112936-PB-P-TED-0002	Process Description narrative providing overview and detail of process design and function of systems including startup, shutdown and normal operation
6	B5 Block Flow Diagram	10112936-PB-P-FLD-0001	Overall system schematic of major process system elements in a single diagram with inlet and outlet media flows
7	B6 PFDs (process and utilities)	10112936-PB-P-FLD-0002 to 0012	PFDs, showing all major process and utilities equipment and interconnections, indicating isolatable sections
8	B7 General Process Heat & Mass Balance Diagram	10112936-PB-P-HMB-0001/0002	Schematic and process stream compositional breakdown for all process areas; Process conditions per section (pressure, temperature, composition)
9	B12/B13/B20 P&IDs (process and utilities)	10112936-PB-P-PID-0001 through 0060 and 10112936-PB-P-DGM-0001/0002	Process and Instrumentation Diagrams for all process and utilities areas, including ducting. Equipment and line sizes as well as no. flanges valves etc for equipment count
10	B15 Process Datasheets	10112936-PB-P-DAS-0001 through 0008	Design and operating parameters on major equipment items for process and utilities
11	B16 Utility Unit descriptions	10112936-PB-P-TED-0003	Descriptions of the auxiliary systems and process support equipment
12	B17 Utility balances	10112936-PB-P-LST-0001	Utility balances with requirements / consumptions

No.	Information/ Document	Fichtner-Gassnova Doc. No.	Brief description of information source
13	B21 Effluent Production	10112936-PB-P-TDO-0007	Continuous and non-continuous airborne, liquid and solid effluents from plant including quantities, rates of emission and composition
14	B22 Storage units and transfer systems dimensioning	10112936-PB-P-LST-0002	Storage arrangements and materials, including transport methods for chemicals and consumables
15	B23 Amine emissions abatement study	10112936-PB-P-TDO-0011	Description of design elements involved in the reduction of amine emissions to atmosphere
16	B25 Depressurization and Draining Philosophy	10112936-PB-P-TDO-0013	Depressurization and Draining descriptions for all applicable subsystems with special focus on high pressure CO ₂ venting and water balance
17	B26 RAM (Reliability, Availability, Maintainability) Analysis and redundancy analysis for process key components	TBD (M6 deliverable)	Reliability, Availability, Maintainability Analysis and redundancy analysis for process key components, including assessment of planned outage periods, expected forced outages, maintenance concept and required data input sources
18	B27 Energy Consumption Optimization Study	10112936-PB-P-TDO-0014	Strategies to minimize energy and utility consumption to optimize and reduce impact on overall efficiency of CCPP
19	B28 Cooling Philosophy	10112936-PB-P-TDO-0008	Evaluation of direct versus closed cooling system usage in the operation of the CCC Plant (seawater versus closed systems)
	Automation		
20	A1 Safety and Automation Systems (SAS) operating and control philosophy	10112936-PB-I-TDO-0001	SAS operating and control philosophy narrative including ESD, PSD systems, CCC Plant automatic control and critical action panel requirements
21	A2 Narrative of proposed SAS system including topology	10112936-PB-I-DRW-0001/0002	Technical description of proposed SAS control system solution for CCC Plant
22	A3 Function specification for Continuous Gas Monitoring and Metering system	10112936-PB-I-DRW-0003	FEED level system description, including components and operating modes of the CGMS system and its components
23	A6 Cause and Effects diagrams	10112936-PB-I-DGM-0001	Full size drawing matrix showing detailed Cause and Effects diagrams with information of system reactions as required by owner
24	A7 Fire and Gas Monitoring and Alarm System	10112936-PB-I-TED-0001	Description of Fire and Gas detection network and components, with block diagram
25	A8 Narrative of Information Management system	10112936-PB-I-DOC-0001	Brief description of plant management system, including external signal exchanges with overall site Central Control Room

No.	Information/ Document	Fichtner-Gassnova Doc. No.	Brief description of information source
26	A14 Signal exchange list with external systems	10112936-PB-I-LST-0001	Main listing of signal exchange requirements between the CCC Plant and external signal sources/destinations including CCPP (Naturkraft), Gas Plant (Gassco) and CO ₂ storage (Gassco)
27	A16 Cable main routing scheme	10112936-PB-I-TDO-0003	Includes description of main control system cable routing within the CCC Plant
HSE			
28	H2 WEACs	10112936-PB-S-HSE-0007	Working Environment Area Charts – shows working environment area limits for various occupational exposures and defines qualitative aspects of worker exposure; all limits and requirements of NORSOK S-002 applied
29	H3 Concept Occupational Health Impact Assessment	10112936-PB-S-HSE-0008	Application of NORSOK S-002 working requirements and technical safety requirements to FEED level of details mandated by NORSOK S-002
30	Attachment 1: H3 Chemical Health Risk Assessment (HRA) framework	10112936-PB-S-HSE-0008	Attachment 1: H3 Chemical Health Risk Assessment (HRA) framework
31	H4 Coarse Noise Study report	10112936-PB-S-HSE-0012	Coarse Noise Study on all major equipment items and areas to establish baseline case and model for noise impact, both occupational and environmental
32	H5 Fire and Explosion Strategy	10112936-PB-S-HSE-0006	Fire and Explosion Strategy Details of the fire fighting systems in the area and the activation philosophy, i.e. automatic or manual; Description of Protection Concepts and Explosion Protection Concept including intended locations of PFP, active fire protection (full area or equipment only), fire & blast walls; The type of fire and gas detection in the area, the type of response on detection, redundancy in the system.
33	H6 Escape, Evacuation and Rescue Strategy	10112936-PB-S-HSE-0015	Overall CCC Plant philosophy document based on the requirements of ISO 13702
34	H7 HAZID report and action list	10112936-PB-S-HSE-0003	FEED stage HAZID study and recommendations report
35	H8 HazOp report and output	10112936-PB-S-HSE-0013	FEED stage HazOp study and recommendations report
36	H9 Layout safety review report	10112936-PB-S-HSE-0009	FEED level narrative of overall plant layout safety and recommendation
37	H10 Hazardous Area classification drawings	10112936-PB-S-HSE-0010	Preliminary Hazardous Area Classification based on available layout details as a FEED level drawing – IP15, 3rd edition methodologies employed

No.	Information/ Document	Fichtner-Gassnova Doc. No.	Brief description of information source
38	H11 Escape Route drawings	10112936-PB-S-HSE-0011	Preliminary escape route drawings depicting the primary escape route to overall Kårstø site muster point and temporary CCC Plant mustering area
39	H13 Emissions and Discharge Data Forms	10112936-PB-S-HSE-0004	Completed data forms to the requirements of Exhibit E1.8. Data set at FEED level of development for quantification and identification of foreseeable effluents and discharges to the air, water and as waste products from the CCC Plant, including noise. Serves as input to the overall Environmental Impact Assessment
40	H3 Main Chemical MSDSs / H13 (attachment 2) Toxicity Data MSDS sheet package	10112936-PB-S-HSE-0002 / 10112936-PB-S-HSE-0004	Full listing of main chemical MSDSs / full listing of all circulating, airborne and liquid materials MSDSs for toxicity data (for worker and environment)
Civil/Structural			
41	C1 Civil Design Philosophy	10112936-PB-C-TED-0001	Incorporates all Gassnova Civil requirements of Fichtner-Gassnova Exhibit E6.1, with any exceptions noted and is overall Civil and Structural design basis for CCC Plant
42	C20 Construction Area Layout Drawings	10112936-PB-C-DRW-0003	Drawing depicting proposed construction area including infrastructure areas
Mechanical			
43	M1 Main Equipment and Package List	10112936-PB-R-PAL-0001	Main equipment and equipment package list, including materials
44	M2 Mechanical Datasheets	10112936-PB-R-DAS-0001	Equipment mechanical datasheets
45	M3 Driver Selection Study	10112936-PB-R-TD0-0001	Driver selection study for all main process and utility systems
46	M5 Equipment Dimensions and Weights	10112936-PB-R-TD0-0003	Equipment outlined dimensions and weights for transport and storage
HVAC			
47	HV1 HVAC Design Basis	10112936-PB-H-TED-0001	HVAC design basis, function requirements and concept description
48	HV2 System Design	10112936-PB-H-TED-0002	HVAC System design and description narrative
Plant Layout and Design			
49	P1 Life Cycle Cost	10112936-PB-L-TED-0002	LCC Pipe design, line sizing and materials selection to achieve the best overall lifecycle cost
50	P2 Pipe Class Selection	10112936-PB-L-TED-0001	Applicable standards or recommended alternatives
51	P3 Valve Selection	10112936-PB-L-TED-0003	Applicable standards or recommended alternatives
52	P4 Pipe Arrangement Drawings	10112936-PB-L-DRW-0001 through 0008	General large bore pipe arrangement drawings and layout drawings

No.	Information/ Document	Fichtner-Gassnova Doc. No.	Brief description of information source
53	G4 3D Model Shots; General Layout and Equipment Layout Details.	10112936-PB-G-DRW-0005 through 0008	General model shots providing process area, building and structural details and perspectives; General layout overview showing major equipment and building locations and separation
Electrical			
54	E1 Electrical Power System Design Philosophy	10112936-PB-E-TED-0001	Gassnova Electrical Design requirements for all voltage levels including the main and emergency electrical systems
55	E2 Electrical Design Basis	10112936-PB-E-TED-0002	Adoption of Gassnova philosophy with any exceptions or additions
56	E3 Overall Single Line Diagram	10112936-PB-E-DGM-0001/0002	SLD for main electrical system, including all UPS and DC subsystems
57	E5 Electrical Load Study	10112936-PB-E-TDO-0005	Maximum loading requirements under Full production, Emergency phase, Stand-by mode and UPS load. Establishes minimum full production load and any contingencies
58	E7 Emergency Generator Philosophy and Sizing	10112936-PB-E-TED-0004	All power systems and operating requirements for emergency backup power system
59	E8 Basic architecture and specification for integrated switchgear protection and control systems with interface to the Automation system	10112936-PB-E-TED-0003	Adoption of Gassnova philosophy with any exceptions or additions
60	E11 Load Flow Calculations (EDSA)	10112936-PB-E-TDO-0001	Load flow calculations for Maximum System load (including maintenance outage consideration), Minimum system load (standby mode), Emergency load and UPS load
61	E12 Short-circuit Analysis	10112936-PB-E-TDO-0002	Short-circuit Analysis to IEC 60909 with various system fault conditions and contingencies depicting simplifying assumptions
62	E13 Transient Stability Calculations (EDSA)	10112936-PB-E-TDO-0003	Study of stability under conditions of Start for largest motors, short-circuited feeders and main buss bars, reconnection/reacceleration of applicable loads, load shedding requirements, auto-transfer systems, large motor trip (on spin-up)
63	E14 Harmonic Distortion study	10112936-PB-E-TDO-0004	Documentation of completed harmonics study for various scenarios and outcomes
64	E15 Cable Main Routing Study	10112936-PB-E-TDO-0007 through 0010	Includes description of main electrical systems and subsystems cable routing within the CCC Plant

No.	Information/Document	Fichtner-Gassnova Doc. No.	Brief description of information source
65	E16 Specifications of Main Electrical Equipment	101129336-PB-E-TSP-0001	Brief overview description of main system components and arrangements
66	E18 Earthing and lightning protection plans	101129336-PB-E-TDO-0011	Design detail and specifications for Earthing and lightning protection systems/networks
Construction			
67	S3 Constructability Report	101129336-PB-O-DCC-0001	General overview of the philosophy for constructing the CCC Plant
Operations			
68	B32 Operations and Maintenance Philosophy	101129336-PB-O-DCC-0002	General overview of the philosophy for operating and maintaining the CCC Plant
69	B33 Operating Staff Concept	101129336-PB-O-DCC-0003	Provision of total operating staff projections, including shifts and attendance requirements
Client Documents			
70	Exhibit E1.1 Meteorological Conditions	101129336-FI-B-CON-0241-03	Complete, 25-year statistical treatment of Meteorological conditions, Wind rose, seismic conditions, extreme weather conditions for Kårstø site with analysis detail
71	Exhibit E8.1 HSE Requirements	101129336-FI-B-CON-0140-05	Gassnova HSE Requirements for the CCC Plant development and operation
72	Appendix E2.10 Flare Radiation Diagram – Thermal Radiation Report	101129336-FI-B-CON-0260-01	Radiant heat output from main Gassco flare stacks located to the south of proposed CCC Plant plot space
73	Fichtner-Gassnova Query Reply	101129336-Q-FIPB-S-0027	Statement about blast data (Fichtner-Gassnova document 101129336-Q-FIPB-S-0027)
Miscellaneous			
74	NORSOK Z-013	N/A	Risk and Emergency Preparedness Analysis
75	Supercritical CO ₂ research paper	N/A	Hazards from High Pressure Carbon Dioxide Releases During Carbon Dioxide Sequestration Processes, Connolly, Stephen and Cusco, Laurence, IChemE Symposium 153, 2007.

