

## Power-to-Gas with Direct-air-capture

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**UKCCS**

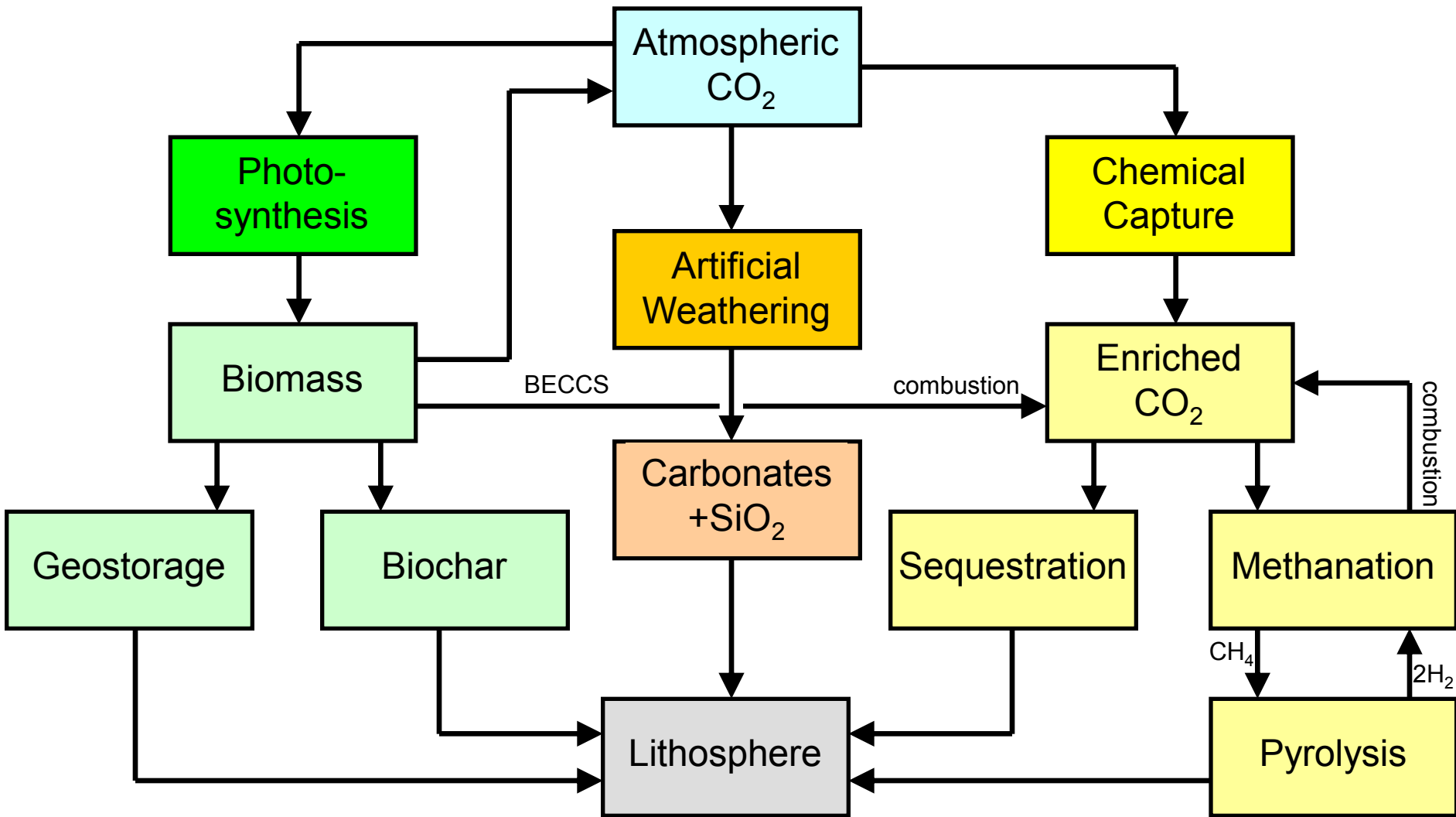
**Air Capture Workshop**

**London, 20.02.2015**

# Contents

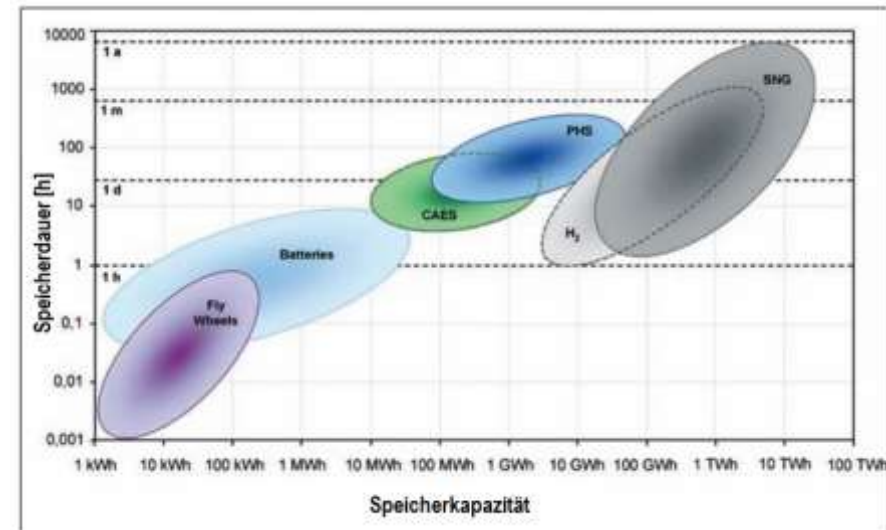
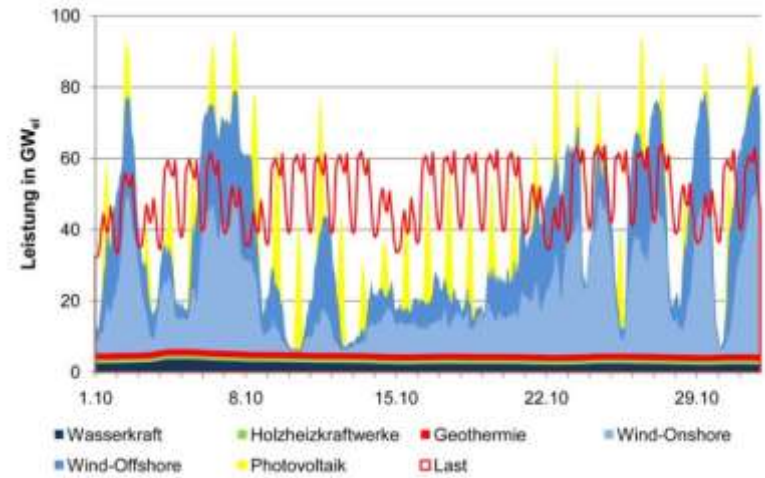
- **Direct-air-capture strategies**
- **Power-to-Gas**
- **Thermodynamics & kinetics of methanisation**
- **Absorptive & adsorptive CO<sub>2</sub> capture**
- **Hydrogen sources**
- **Conclusions**

# Direct-air-capture



# Power-to-gas

- **German Energy ,Turnaround‘**
  - §1 Abs.2 EEG 2014
  - 2025: 40-45%
  - 2035: 55-60%
  - Supply fluctuations endanger grid stability
- **Storage of renewable power**
  - balancing supply and demand
  - 2030: excess power available
- **Storage technologies**
  - Batteries
  - Compressed air (CAES)
  - Hydroelectric (PHS)
  - Power-to-heat
  - **Power-to-Gas (PtG)**



Source: Trost et al.

(2012)

Chair for Chemical  
Reaction Engineering

# Sabatier methanisation reaction



$$\begin{aligned}\Delta_{\text{R}}H_{298\text{K}} &= -164.9 \text{ kJ/mol CO}_2 \\ &= -3.75 \text{ MJ/kg CO}_2 \\ &\text{(plus latent heat)}\end{aligned}$$

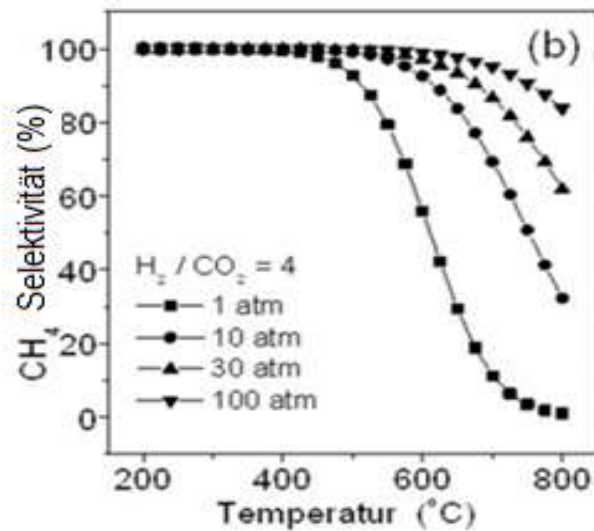
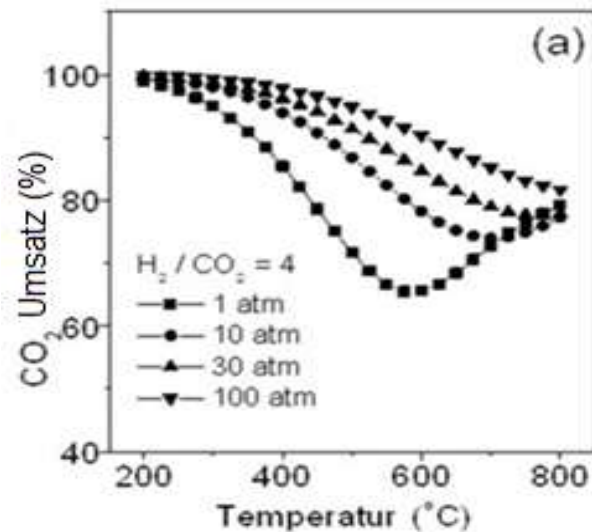
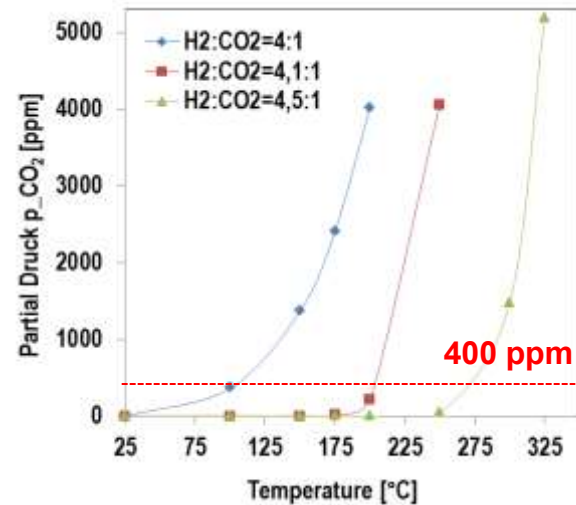
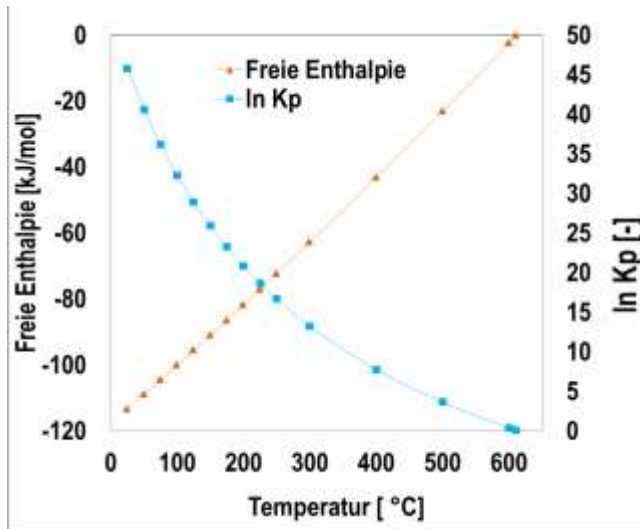
$$\Delta_{\text{R}}G_{298\text{K}} = -113.5 \text{ kJ/mol CO}_2$$

$$\Rightarrow K_{\text{P},298\text{K}} = 7.86 \times 10^{19}$$

T [K]	H <sub>2</sub> :CO <sub>2</sub> [mol/mol]	y <sub>CO<sub>2</sub>,eqm</sub> [ppm]
298	4	71
523	4	21 700
523	4.25	370

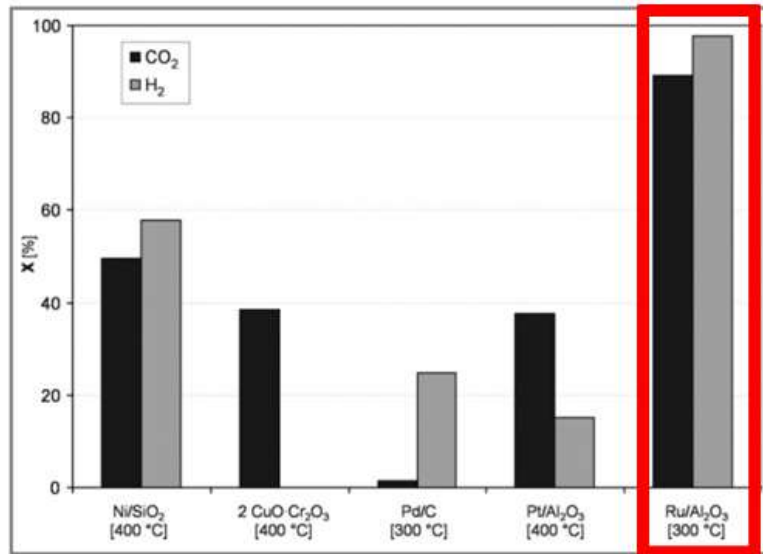
Retro-shift side-reaction:  $\text{CO}_2 + \text{H}_2 \rightleftharpoons \text{CO} + \text{H}_2\text{O}$  is negligible

# Sabatier methanisation reaction

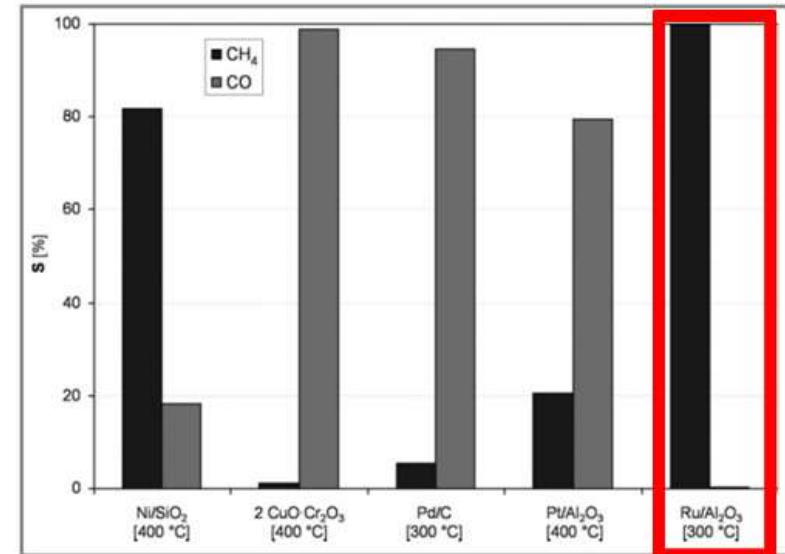


Gao et al. (2012)

# Sabatier methanisation reaction



Conversion



Selectivity

- **Kinetics**

- novel Ru/Al<sub>2</sub>O<sub>3</sub> catalysts
- Temperature window: 270-350°C

- **Heat removal**

- Adiabatic reactor + intermediate cooling + isothermal reactor
- 50 K / %CO<sub>2</sub>

Schoder

German patent DE10226424 A1 08.01.2004

# CO<sub>2</sub> sources

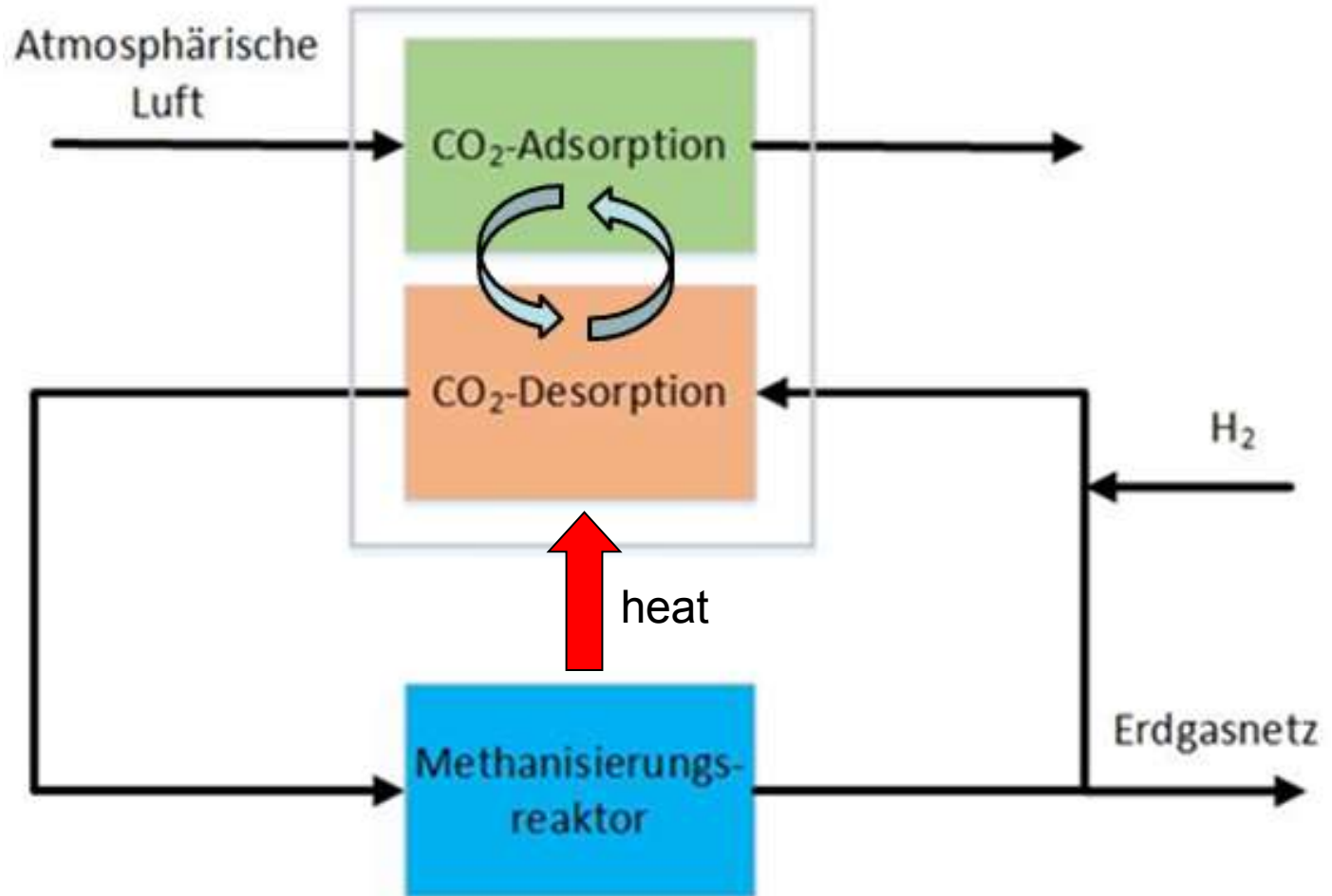
- **Industrial purge gases (100%)**
- **Biogas (50%)**
- **Cement flue gases (30%)**
- **Coal combustion (15%)**
- **Natural gas combustion (5%)**
- **Atmosphere (400 ppm)**



# Power-to-gas logistics

- **Renewable power generation**
- **Flexible CO<sub>2</sub>-source**
- **District heating consumer**
- **Natural gas transport & storage infrastructure**
- **CO<sub>2</sub>-sequestration site**
- **Power-Gas-Power efficiency: 30-38%** (wikipedia)

# Power-to-Gas (PtG) with Direct-Air-Capture (DAC)



<http://co2now.org/> (24.09.2014)

- **Caustic and carbonates**
- **Polyethylenimine impregnated resin**
- **AEAPDMS functionalised cellulose**
- **Hyperbranched aminosilica**
- **TEPA on PMMA**
- **Lewatit VP OC 1065**
- **MOF + Amines...**

- **Adsorbents have no volatility losses**
- **Adsorbents reduce oxidative degradation**
- **Support increases heat capacity**
- **Moisture reduces CO<sub>2</sub>-capacity**
- **Absorption simplifies heat exchange**

$$Q_r = \frac{1-\theta}{q_w} C_{PS} (T_{de} - T_{ad}) - \Delta_R H$$

Zhang et al., Chem. Engng. Sci. 116:306-316 (2014)

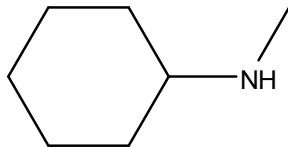
# Regeneration techniques

- **Thermal**
- **Vacuum**
- **Stripping**
- **Displacement**
- **Reaction**

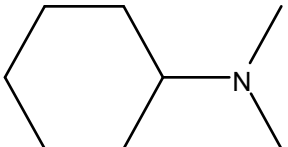
Agar ,Do's and Don'ts of adsorptive reactors' Ch. 7 in ,Integrated chemical processes' (2005)

# Regeneration techniques

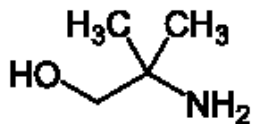
- Thermomorphic biphasic solvents



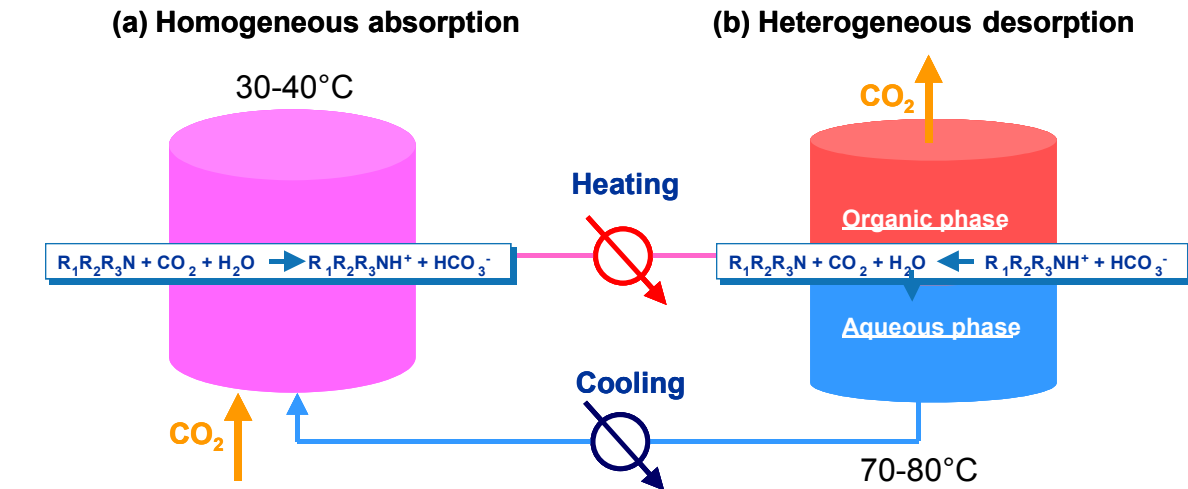
MCA



DMCA



AMP

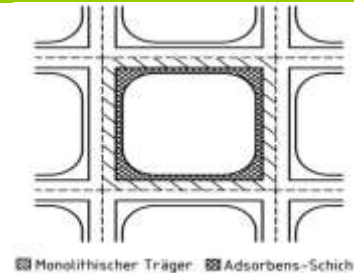


	Sensible Heat ( $\Delta T = 15\text{ }^\circ\text{C}$ ) (MJ/kg CO <sub>2</sub> )	Enthalpy of Reaction (MJ/kg CO <sub>2</sub> )	Energy of Stripping (MJ/kg CO <sub>2</sub> )	Heat Loss (MJ/kg CO <sub>2</sub> )	Total (MJ/kg CO <sub>2</sub> )
MEA	0.9 ( $\Delta\alpha \sim 0.25\text{ mol/mol}$ ; means 1.5 mol/kg)	1.8 ( $\Delta H = 80\text{ kJ/mol}$ CO <sub>2</sub> )	~ 1.1 (Reflux Ratio ~ 2)	0.2 ( $\Delta T \sim 90^\circ\text{C}$ )	<u>4.0</u>
Bi-Ph	0.5 ( $\Delta\alpha \sim 0.5\text{ mol/mol}$ ; means 3 mol/kg)	1.6 ( $\Delta H \sim 70\text{ kJ/mol}$ CO <sub>2</sub> )	0.3 (0.12 kg H <sub>2</sub> O vapor / kg CO <sub>2</sub> at 80 °C)	0.1 ( $\Delta T \sim 50^\circ\text{C}$ )	<u>2.5</u>

German Patent DE 102006036228 03.08.2006

# Ad(b)sorbents

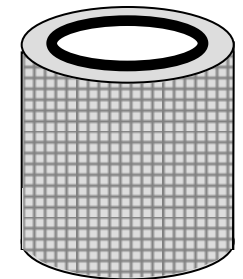
- **Monolithic supports**



[www.hamon.com](http://www.hamon.com)

M. Dittmar Dissertation 2013

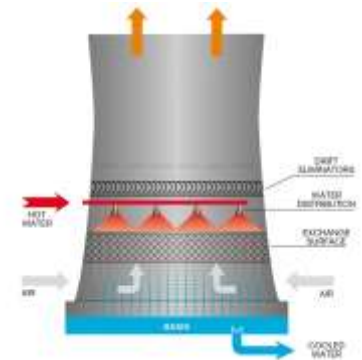
- **Adsorbent mechanically immobilised on heat exchanger surface**



- **Wavy falling film absorbers**



- **„Cooling tower“ contactor with thermal draft**



# H<sub>2</sub> sources

table 1. Cost and performance characteristics of various hydrogen production processes.

Hydrogen Production Process	Energy Required [kWh/Nm <sup>3</sup> of H <sub>2</sub> ]		Status of Technology	Efficiency [%]	Costs Relative to SMR	% of Total Production	Need for CO <sub>2</sub> Sequestration
	Ideal	Practical					
Steam methane reforming	0.78	2–2.5	mature	70–80	1	48	Y
Methane/NG pyrolysis			R&D to mature	72–54	0.9		N
H <sub>2</sub> S methane reforming	1.5	—	R&D	50	<1	—	N
Landfill gas dry reformation			R&D	47–58	~1	—	Y
Partial oxidation of heavy oil	0.94	4.9	mature	70	1.8	30	Y
Naphta reforming			mature				
Steam reforming of waste oils			R&D	75	<1	—	Y
Coal gasification (TEXACO)	1.01	8.6	mature	60	1.4–2.6		Y
Partial oxidation of coal			mature	55		18	Y
Steam-iron process			R&D	46	1.9		Y
Chloralkali electrolysis			mature		by-product	4	N
Grid electrolysis of water	3.54	4.9	R&D	27	3–10		Y
Solar & PV-electrolysis of water			R&D to mature	10	>3		N
High-temperature electrolysis of water			R&D	48	2.2		N
Thermochemical water splitting cycles			early R&D	35–45	6		N

T-Raissi & Block, IEEE Power & Energy 2(6):40-45 (2004)



# H<sub>2</sub> sources – methane pyrolysis

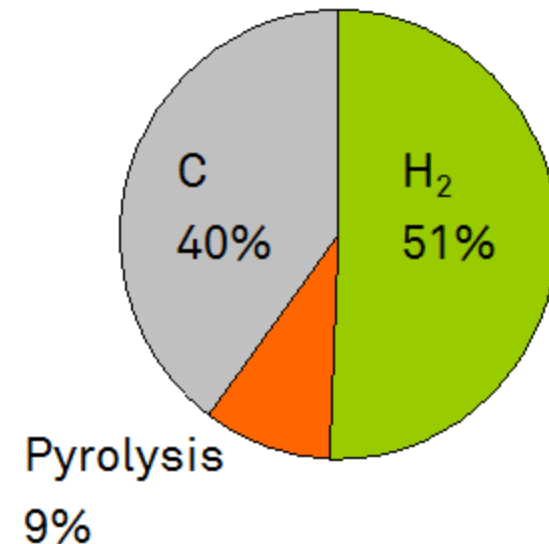
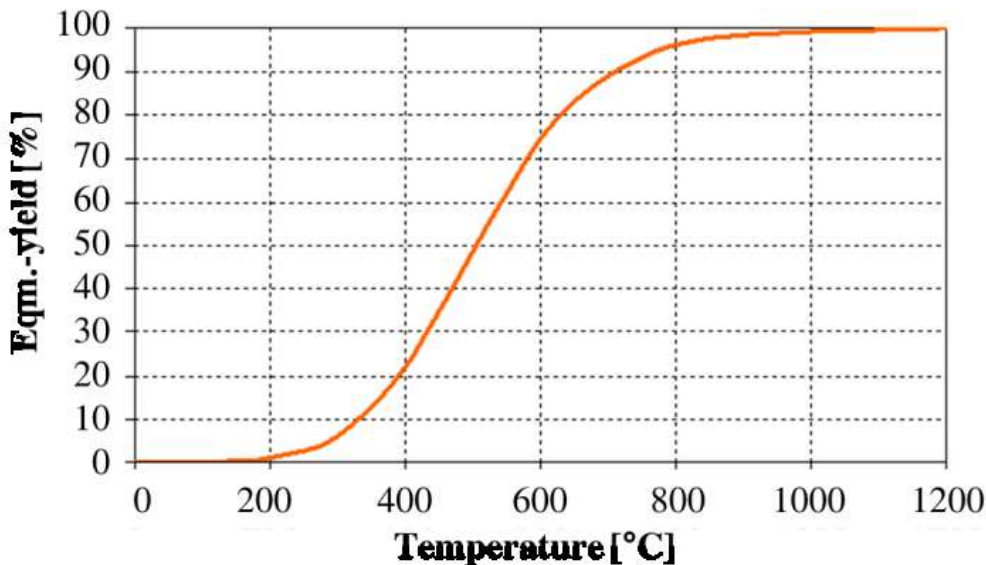
- Thermodynamics



$$\Delta H_{1000^\circ\text{C}} = + 91.7 \text{ kJ mol}^{-1}$$

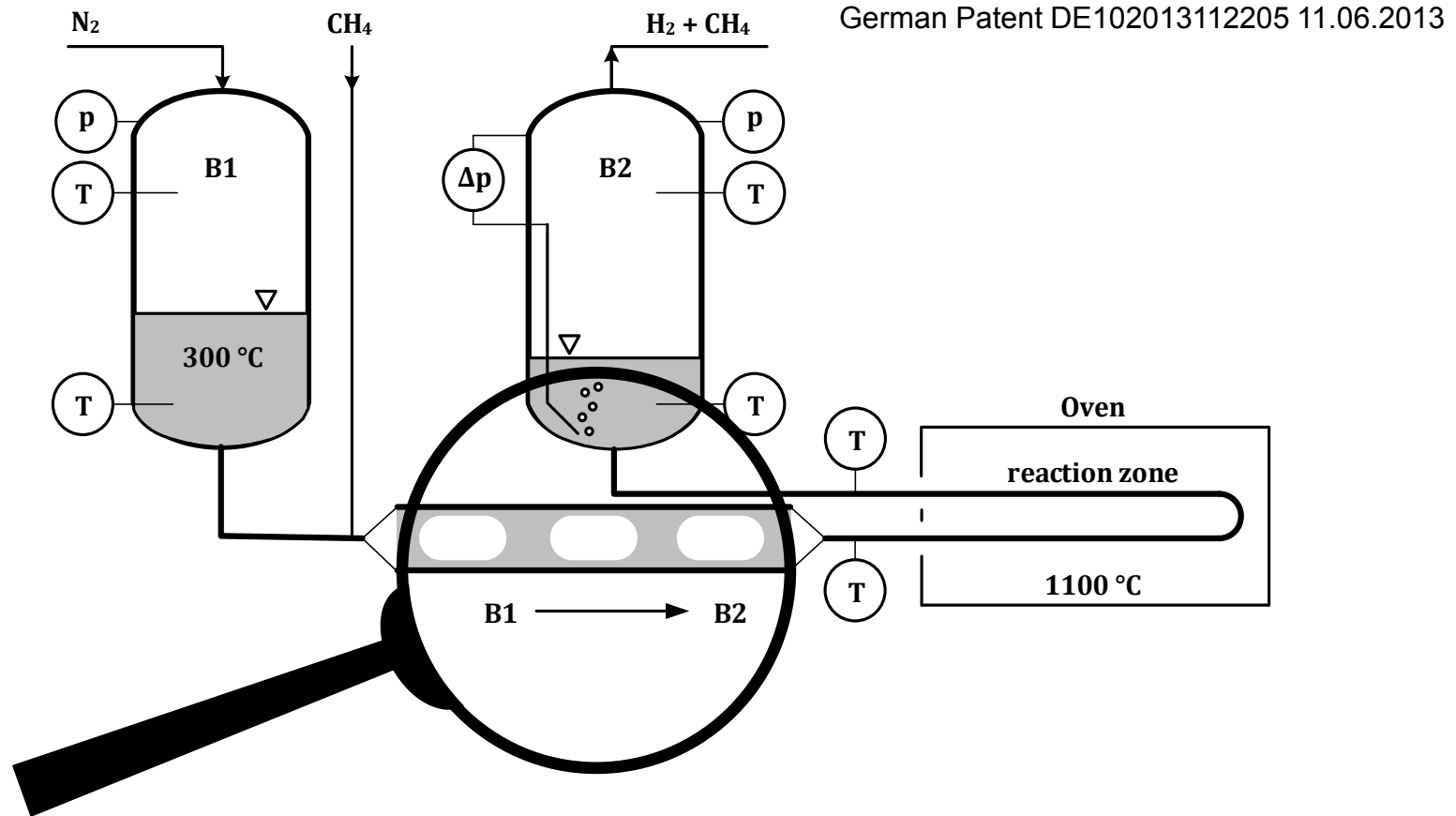
- Total energy balance of methane pyrolysis

100% = net heat of combustion of methane



Kreysa, Agar, Schultz, DGMK-Tagungsbericht 4-6.10.2010

# H<sub>2</sub> sources - methane pyrolysis



- **Convective heat supply**
- **Molten-metal slug-flow reactor**

# Take-home messages

- **Good fit between PtG & DAC**
- **Energy demand for CO<sub>2</sub>-capture < 4 MJ/kg**
- **CO<sub>2</sub>-free H<sub>2</sub> via CH<sub>4</sub>-Pyrolysis**

# Acknowledgement

Thank you for your attention



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