



# Large scale CO<sub>2</sub> shipment: development of efficient and reliable operations

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## Introduction

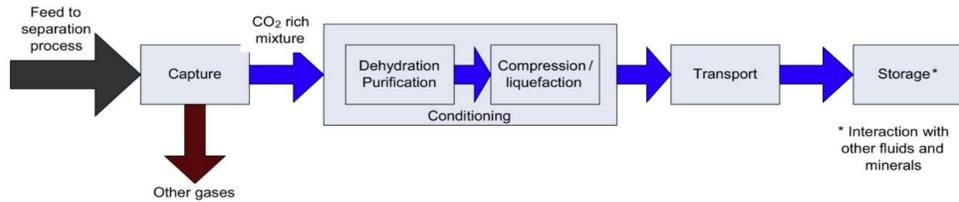


Figure 1: Carbon capture and storage schematic diagram (Pursell, 2012)

- Shipping is optimal for transporting relatively small volumes over long distances thus contributing to decarbonise smaller industries.
- Due to its flexibility it can extend the benefits of CCS to those countries where a pipeline-based transport network is unfeasible such as Korea and Japan.
- There are currently no commercial scale projects transporting CCS-related quantities of liquid CO<sub>2</sub>
- Generation and management of boil-off gas in carriers, selection of appropriate elastomers materials as well as development of more efficient liquefaction processes are among of the knowledge gaps that need to be addressed

## Experimental facility

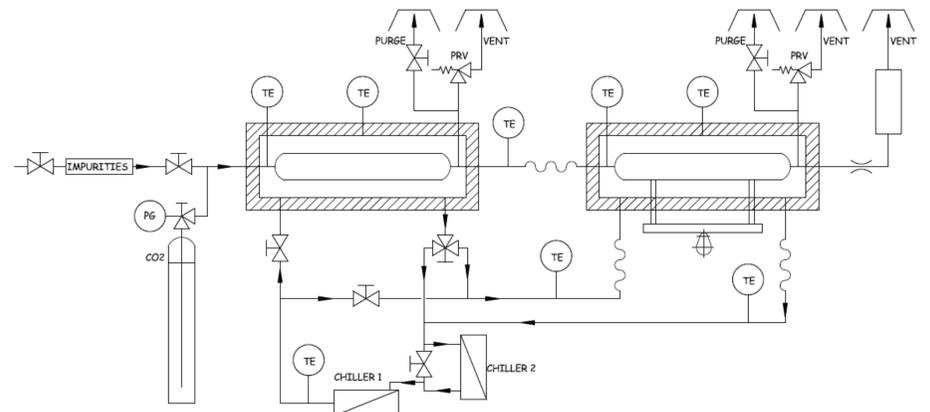


Figure 4: Schematic representation and picture of the CO<sub>2</sub> shipping experimental UKCCSRC Pact facility at Cranfield University

The experimental facility is designed to operate at 0.7-1.0 MPa and -47 °C using a chiller with circulator run on silicone oil

## Project Overview

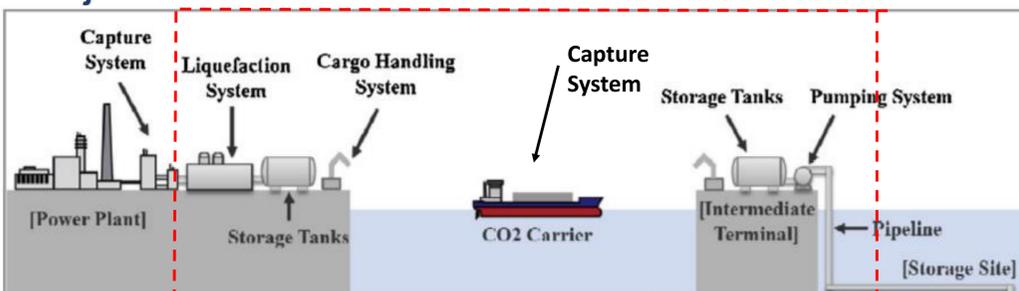


Figure 2: System boundary of the project

## Methodology

**Aim:** To develop an efficient and reliable methods for large scale transportation of CO<sub>2</sub> shipping by addressing some key knowledge gaps

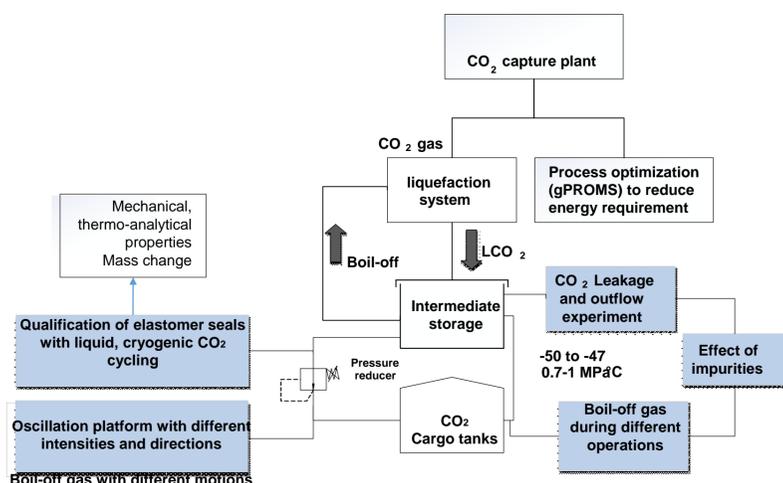


Figure 3: Proposed methodology for the project

## Future work

- To perform experimental procedures according to methodology and optimizations and validations of models built using gPROMS.
- To achieve temperatures related to large scale CO<sub>2</sub> shipping using R5 Grant Instruments chiller w/circulator integrated with a Peltier system



## Results

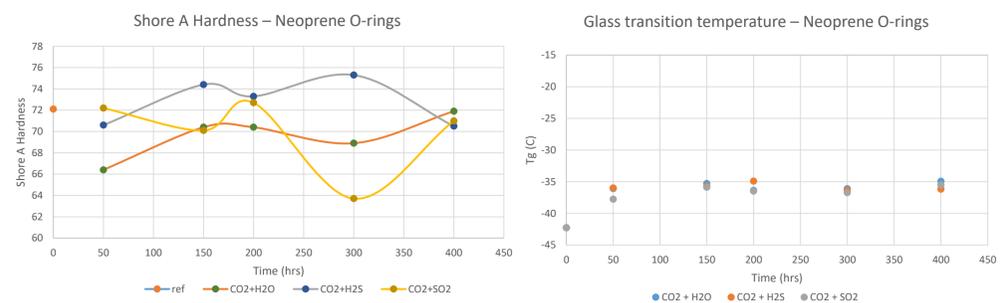


Figure 5: Results on Neoprene seals exposed to 45°C, 95bar CO<sub>2</sub>.

Shift in glass transition temperature indicates that the exposure has altered the chemical groups of the material and therefore its properties. Change of Shore A hardness is hereby consistent with previous mass change measurement thus showing that absorption/desorption of fluid directly impact hardness of elastomers.

## Conclusions

- Experimental procedures will provide a fundamental understanding of the mechanisms leading to boil-off gas and the effect of impurities
- Characterization of elastomer seals indicates that Neoprene may be unsuitable in both scCO<sub>2</sub> and shipping applications.

## References

- Andersson, K., Brynolf, S., Lindgren, J. and Wilewska-Bien, M. (2016) *Shipping and its Environment-Improving Environmental Performance in Marine Transportation*. Springer.
- Pursell, M. (2012) 'Experimental investigation of high pressure liquid CO<sub>2</sub> release', (158), pp. 164–171.

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