

LIFE CYCLE EMISSIONS FROM FOSSIL FUEL POWER PLANTS WITH CARBON CAPTURE AND STORAGE

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- Consider a 90 % capture plant?

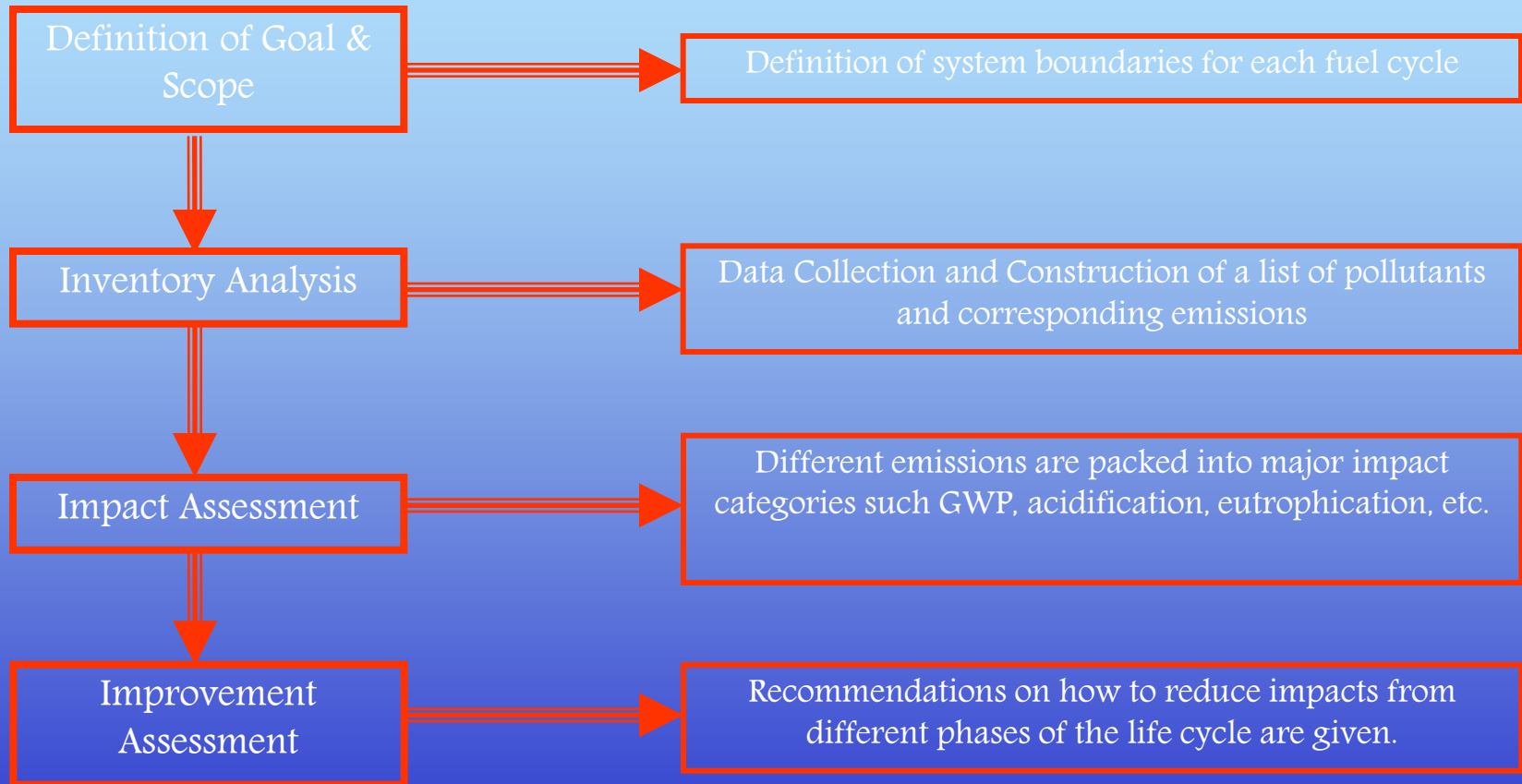
Are CO₂ emissions really reduced by 90 %?

-In the past, extensive research has been undertaken on life cycle GHG emissions from power generation technologies including renewables and nuclear.

-Now similar research is needed for systems with CCS.

-The current work investigates life cycle emissions from power generation technologies with and without CC

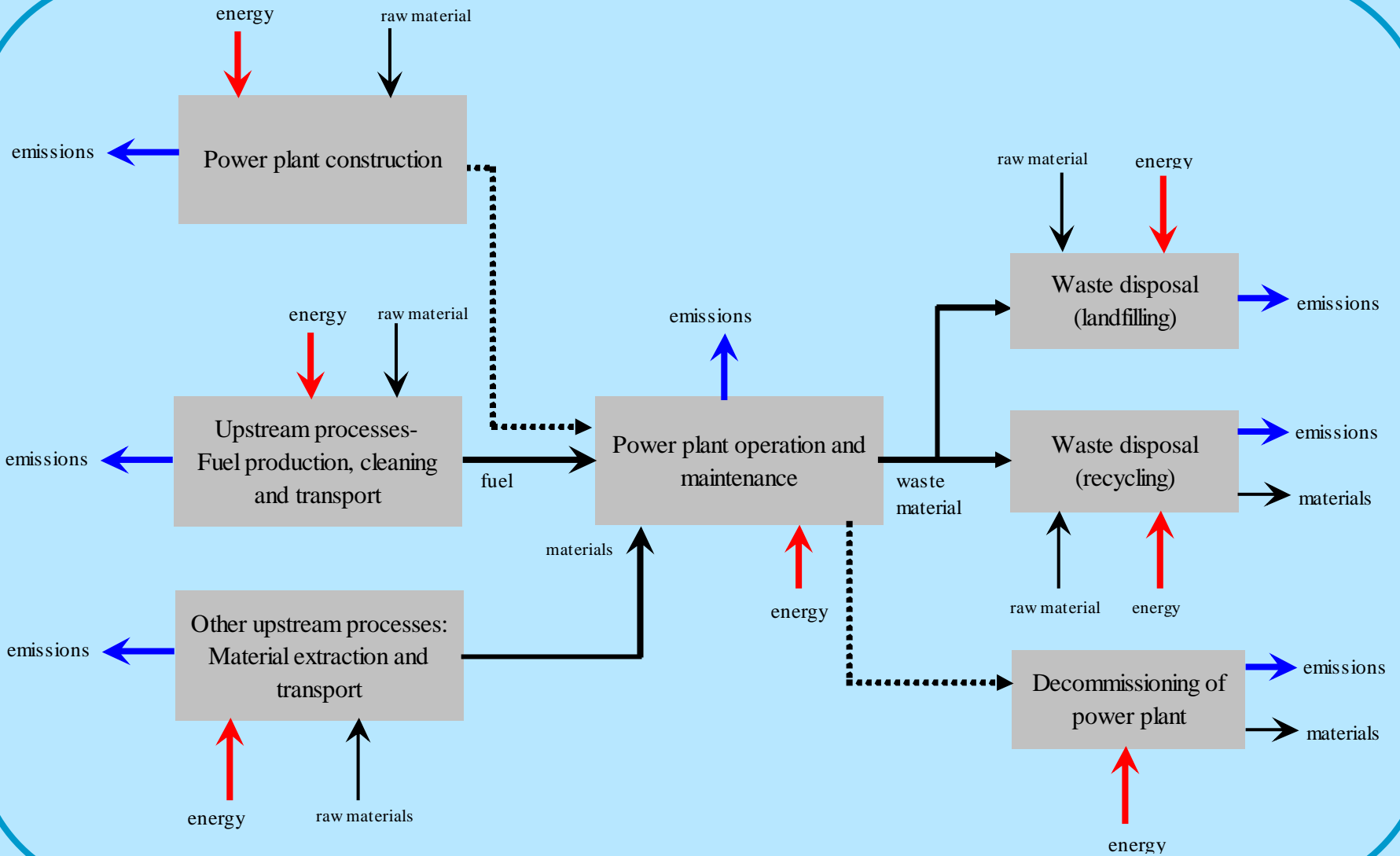
Life Cycle Assessment – Methodology



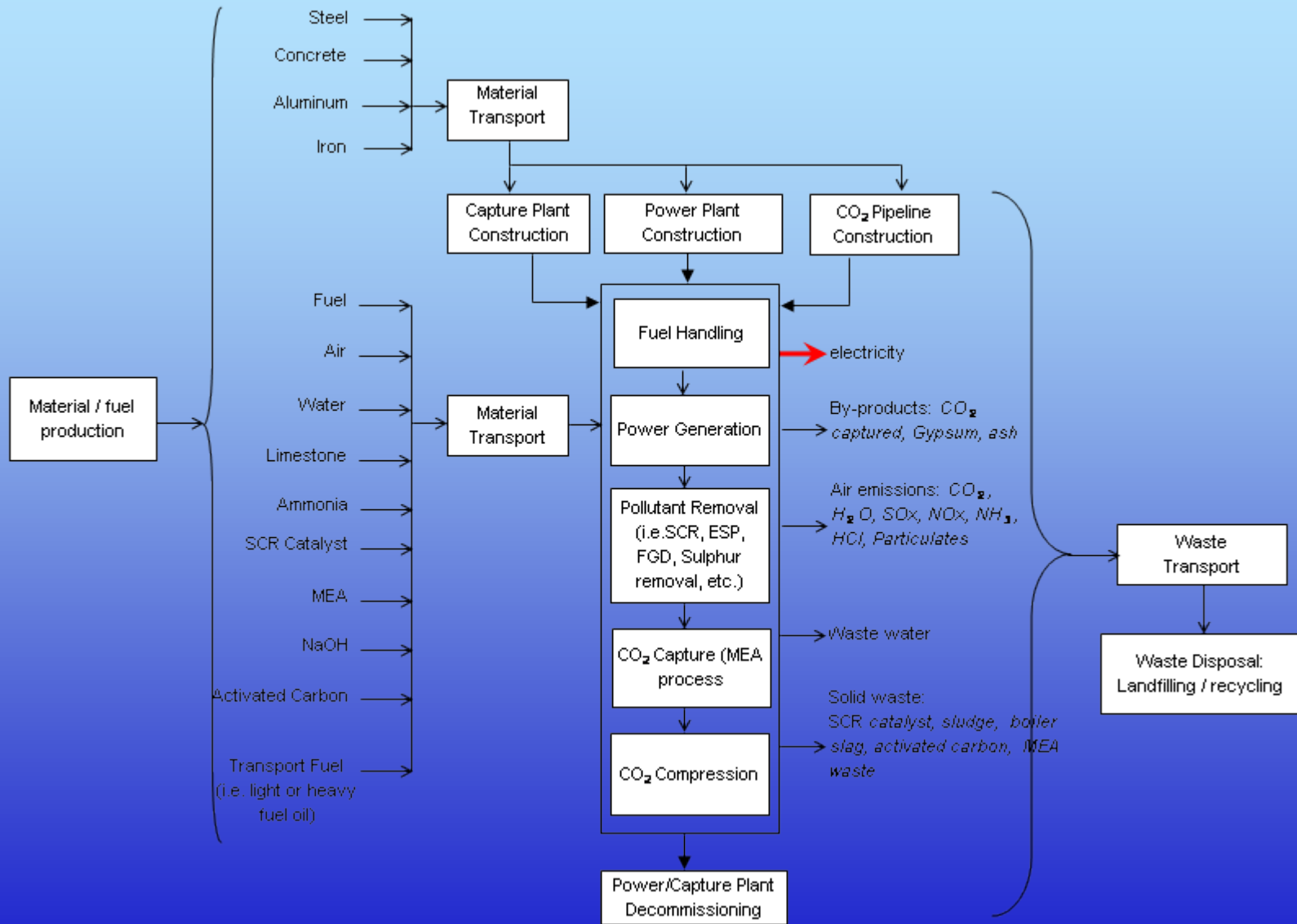
Technologies considered for Analysis

- **The following technologies are analysed in detail**
 - Supercritical PC with SCR, ESP & FGD (No CCS)
 - Supercritical PC with SCR, ESP, FGD and CCS
 - Natural Gas Combined Cycle (NGCC) without CCS
 - Natural Gas Combined Cycle (NGCC) with CCS
 - Integrated Gasification Combined Cycle (IGCC) without CCS
 - Integrated Gasification Combined Cycle (IGCC) with CCS
- **Compared to reference**
 - Subcritical PC with SCR, ESP & FGD (No CCS)

Life Cycle Boundaries - General



Example: Life Cycle Boundaries for PC with MEA capture



NERC



The University of Reading



POWER PLANT TECHNO-ECONOMICS AND LIFE CYCLE ASSESSMENT MODEL

Single technology Analysis

Select Technology

Performance

Economic Analysis

Environmental Analysis

- Emissions
- LCA GHG Analysis
- LCA Energy Analysis
- Environmental Impacts

Sensitivity Analysis

Financial Analysis



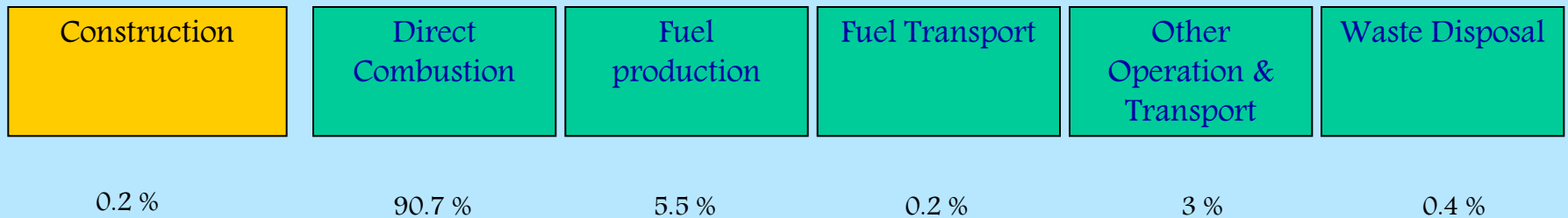
Special Functions

- Compare CCS to Non-CCS
- Compare Technologies
- Future Scenario Analysis
- Independent LCA
- Help and Support

GHG Emissions: PC vs. NGCC

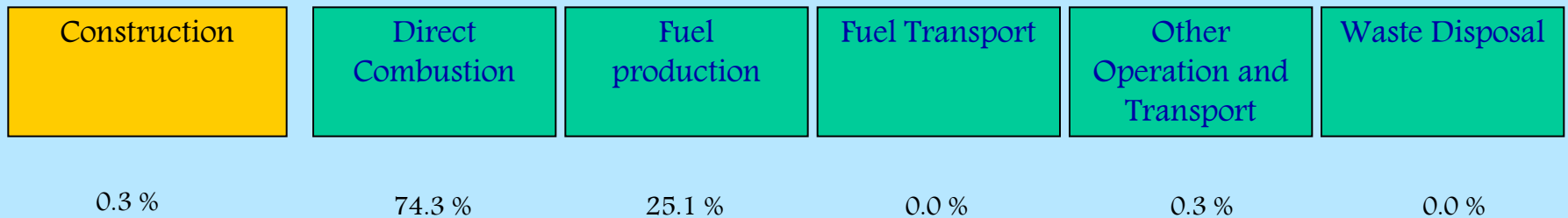
Supercritical PC

Total GHG emissions (g CO₂-e / kWh): **868**



NGCC

Total GHG emissions (g CO₂-e / kWh): **485**

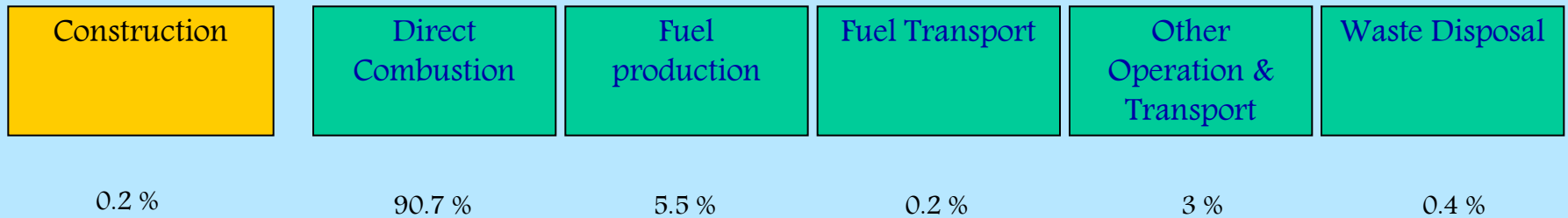


Methane leakage from transport is included with Fuel production emissions

GHG Emissions: Non-CCS vs. CCS

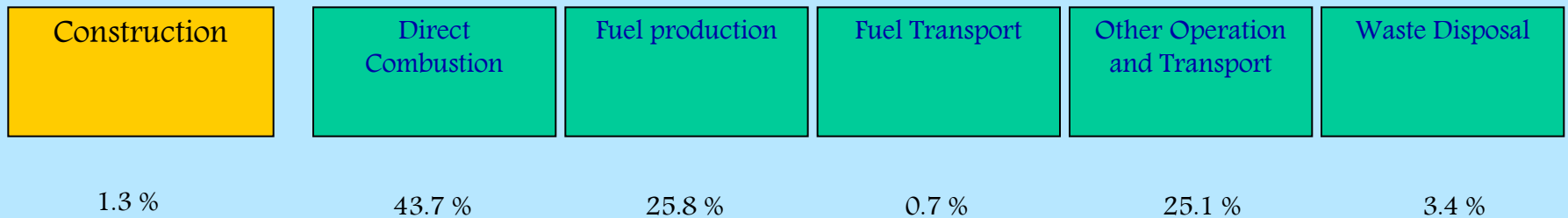
Supercritical PC without CCS

Total GHG emissions (g CO₂-e / kWh): **868**



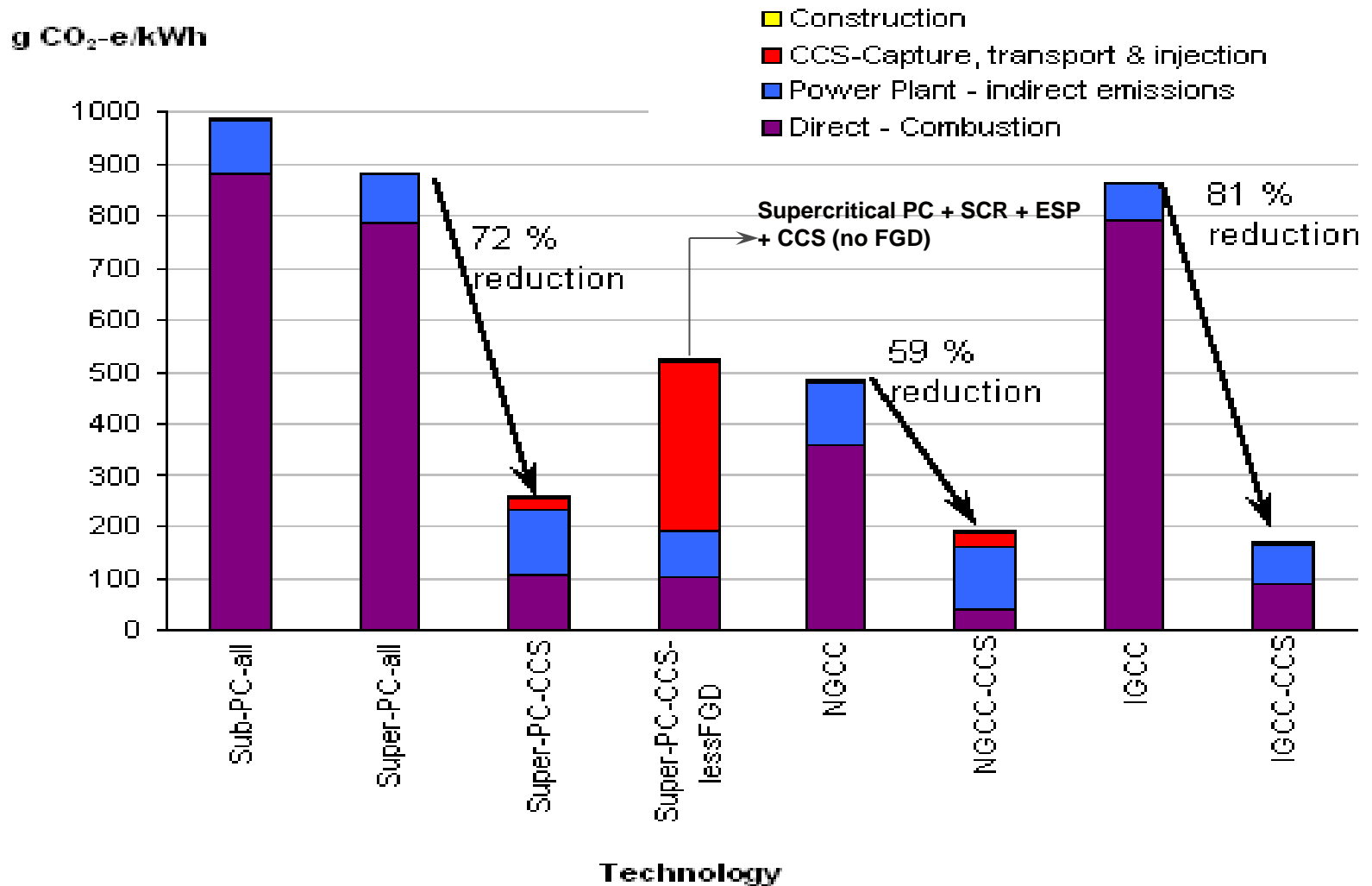
Supercritical PC with CCS (90 % capture)

Total GHG emissions (g CO₂-e / kWh): **244**



Production of MEA
in addition to
other materials

GHG Emissions in g CO₂-e/kWh



Life Cycle Efficiency

Case	Power plant Efficiency, %	LCA efficiency, %	% reduction in efficiency
Subcritical PC	35.3	32.9	6.8
Supercritical PC	39.6	36.3	8.3
Supercritical PC +CCS	30.0	27.7	7.7
NGCC	50.1	41.0	18.2
NGCC + CCS	42.8	36.5	14.7
IGCC	37.2	35.0	5.9
IGCC + CCS	32.0	30.2	5.6

Resource Consumption

Technology	Coal *	Nat Gas *	Limestone *	NH ₃ *	MEA *	Selexol *	Water **
Reference, Sub PC	329.7	-	19.0	0.68	-	-	3.1
Super PC	294.9	-	16.9	0.61	-	-	3.1
Super PC + CCS	390.1	-	27.2	0.80	3.6	-	4.1
Super PC+CCS - FGD	379.2	-	-	0.78	56.3	-	3.9
NGCC	-	130.1	-	0.20	-	-	na
NGCC + CCS	-	151.9	-	0.23	1.33	-	na
IGCC	314.9	-	-	-	-	0.02	0.6
IGCC + CCS	365.9	-	-	-	-	0.03	0.9

* in g/kWh units ** in l/kWh units

Sensitivity Analysis of GHG Emissions

Technology	A	B	C	D	E
Reference: Sub PC	+3.5%	NA	-0.09%	NA	NA
Super PC	+3.5%	NA	-0.09%	NA	NA
Super PC + CCS	+16.9%	NA	-0.50%	+0.05%	+14.8%
NGCC	NA	+10.9%	NA	NA	NA
NGCC + CCS	NA	+33.2%	NA	+0.07%	+11.3%
IGCC	+3.3%	NA	-0.06%	NA	NA
IGCC + CCS	+24.4%	NA	-0.4%	+0.08%	+25.6%

A: All coal imported from Russia instead of locally mined

B: Natural gas losses increase from 1% to 3 %

C: 50 % of waste (Ash and FGD) recovered and used in construction materials

D: CO₂ pipeline length increases by 100 km

E: Capture efficiency decreases by 5 percentage points

Other Air Pollutants

Technology	NO _x (as NO) (g/kWh)	SO ₂ (g/kWh)	Particulates (g/kWh)	NH ₃ (g/kWh)
Super PC	0.410	1.250	0.058	0.005
Super PC + CCS	0.590	0.009	0.030	0.470
NGCC	0.140	-	-	0.005
NGCC + CCS	0.160	-	-	0.150
IGCC	0.120	0.300	0.004	-
IGCC + CCS	0.100	0.330	0.004	-

- * Increase in NO_x and Ammonia concentration may lead to
 - Higher acidification potential (increases by 11% for NGCC)
 - Higher Eutrophication potential (increases by a factor of 4 for PC)

Other Environmental Issues with MEA Capture

- **MEA Waste**

- MEA waste contains many organic compounds, cations (sodium, selenium, etc.) and anions (such as chlorides, nitrates).
- MEA waste is considered hazardous waste

- **Emissions of MEA and Ammonia with the flue gas**

- Some of the MEA escapes with the flue gas (concentration 1–4 ppm)
- MEA as a gas is irritant but it has a short lifetime and so is not expected to be harmful.
- however, MEA is completely soluble in water and is considered “moderately hazardous” to aquatic life
- Ammonia in flue gas may cause the formation of particulates due to reaction with NO_x

- **Nitrosamines**

- The reaction of MEA with NO_x in the atmosphere or in the flue gas leads to the formation of Nitrosamines
- Nitrosamines are carcinogens.

Conclusions

- Life cycle GHG emissions from fossil fuel power stations with CCS (90 % CO₂ capture) can be reduced by 60–81%.
- IGCC is favorable with GHG emissions reducing to less than 160 g/kWh.
- Sensitivity analysis shows that the coal transport distance, the capture efficiency, and methane leakage from gas production and transport can significantly affect LC GHG emissions.
- Like other end-of-pipe pollution control technologies, the amine process should be viewed as a “pollution transfer” rather than “pollution prevention” method. While the GWP reduces, other impacts increase.
- The implementation of CCS changes the environmental assessment and so positive and negative impacts must be evaluated carefully.

QUESTIONS